

Work Order ID 85330

Wednesday, June 06, 2012 8:06:31 AM

85330

ASAP

Page 1

Item ID: E4615-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Blanking Plate

Stop

NS2

Start Date: 6/6/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/8/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *12-06-06*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

E4615

A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

****SEE (P.E.C.) FOR MORE DETAIL****

6061.063

1-Cut as per Dwg

Dwg Rev: *A*Prog Rev: *A*

****MARK HOLE CENTER USING WATERJET WITHOUT ABRASIVE****

2- Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

*2**Ø**JM**12-6-6**2**Ø**JM**12-6-6*

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Page 2

Item ID: E4615-1

Revision ID:

Item Name: Blanking Plate

Start Date: 6/6/2012 Start Qty: 2.00

Required Date: 6/8/2012 Req'd Qty: 2.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: Date:

QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

0.00

Hand Finishing

140

QC7-Inspect Chemical Conversion Coat

0.00

140

QC

Memo

0.00

Quality Control

0.00 5/26/06/06

(X2)

(X2) 4 12/06/06

2 4 12-6-6

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Page 3

Item ID: E4615-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Blanking Plate

Stop ***NS2***

Start Date: 6/6/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/8/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

150

Identify as per dwg & Stock Location: 51134 0.00***150***

Packaging

Memo

0.00

Packaging

Z

SAC 12/06/07

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ 12/06/07

MLJ 12/06/07

Picklist Print

Wednesday, June 06, 2012 8:06:30 AM

Page 1

Work Order ID: 85330

Parent Item: E4615-1

Parent Item Name: Blanking Plate

Start Date: 6/6/2012

Required Date: 6/8/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.04.11 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063 6061-T6 .063 Sheet		Purchased	No			100	sf	606.9122	0.96	2.0210526			

Location

Loc Qty

Loc Code

MAT021

606.9122000

113608

0

116308

6.01556842

117285

67.544

119331

44.2

119802

15.94

120218

19.34

120866

66.6026316

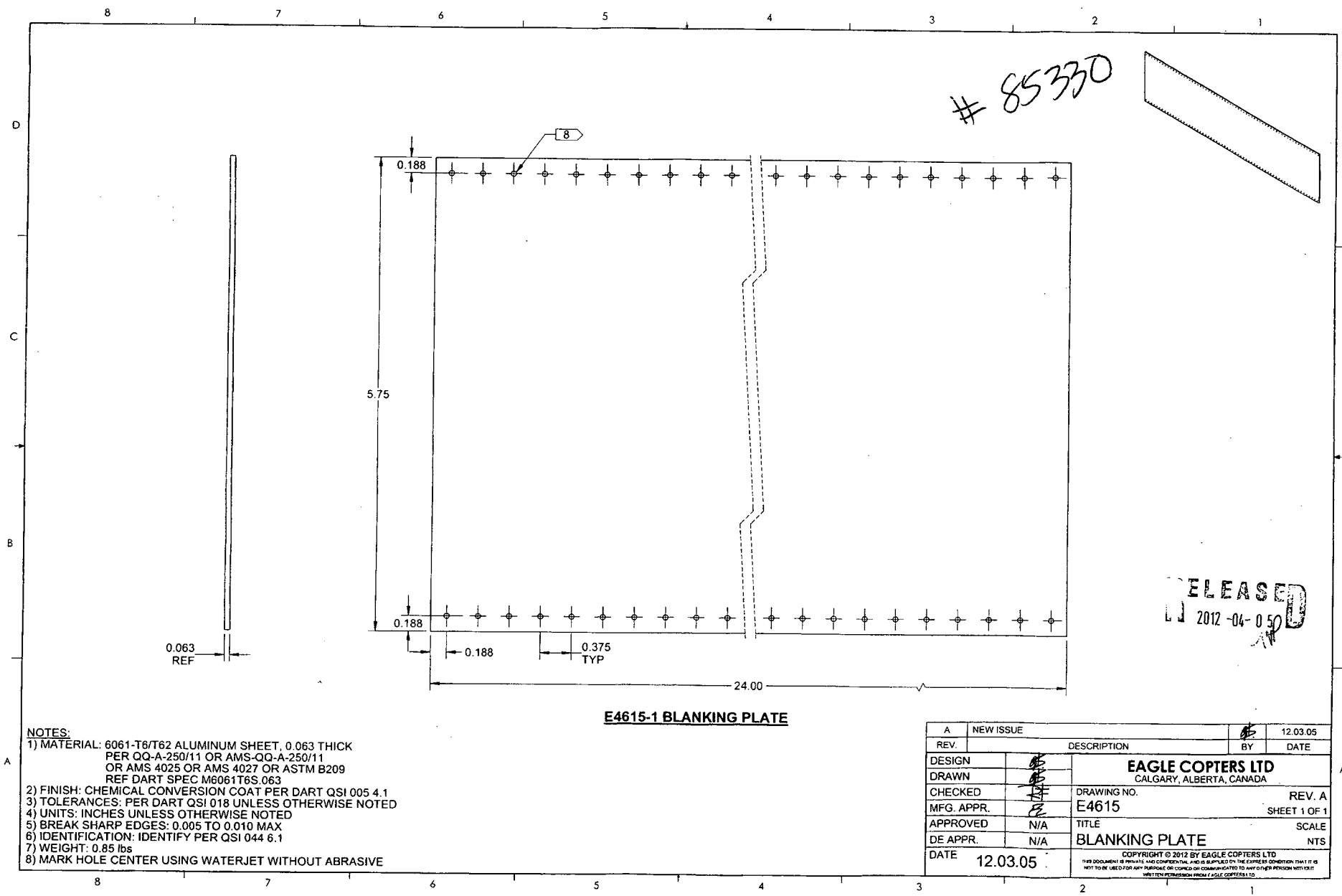
121805

387.27

121578

121578

Jm
12-6-6



E4615-1 BLANKING PLATE

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.85 lbs
 - 8) MARK HOLE CENTER USING WATERJET WITHOUT ABRASIVE

A		NEW ISSUE		12.03.05	
REV.		DESCRIPTION		BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA		REV. A SHEET 1 OF 1	
DRAWN					
CHECKED					
MFG. APPR.					
APPROVED	N/A	TITLE		SCALE	
DE APPR.	N/A	BLANKING PLATE		NTS	
DATE		COPYRIGHT © 2012 BY EAGLE COPTERS LTD			
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